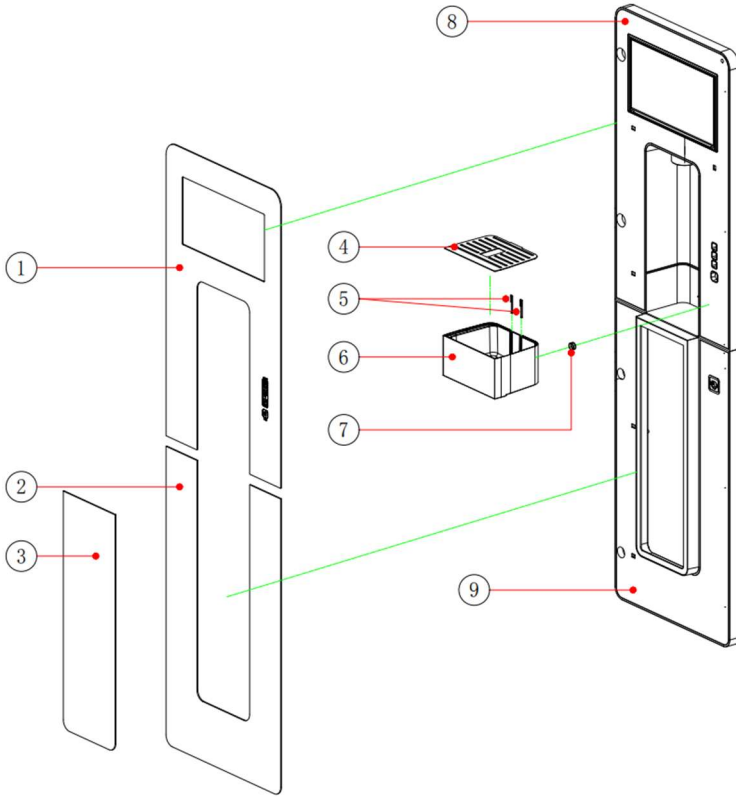
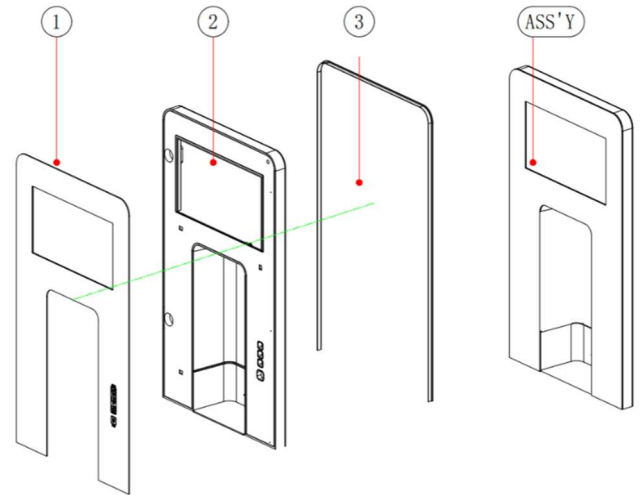


XL1 PARTS LIST

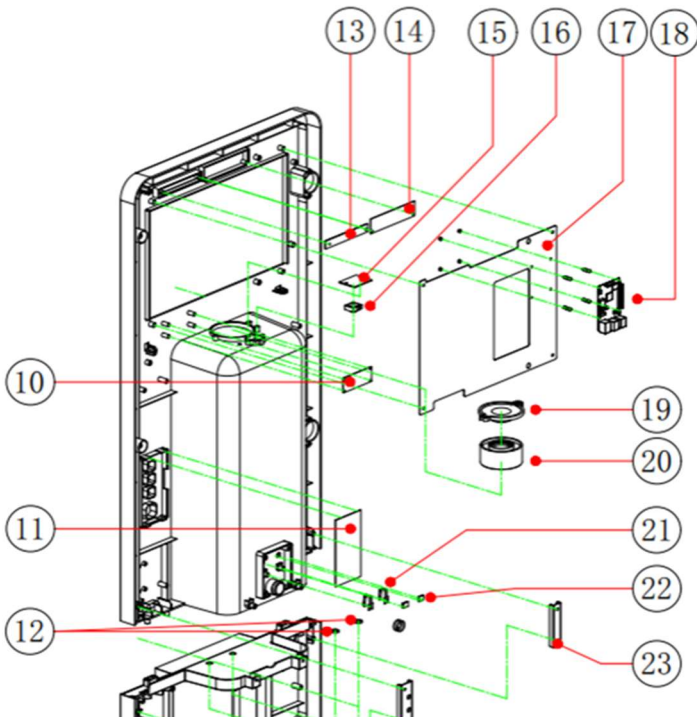
Note: Only stocked parts are listed.



No.	Description	Part #
4+6	Drip Tray Assy (Grill + Tray)	AB156A01
9	Lower Front Panel Assy	AB155A01

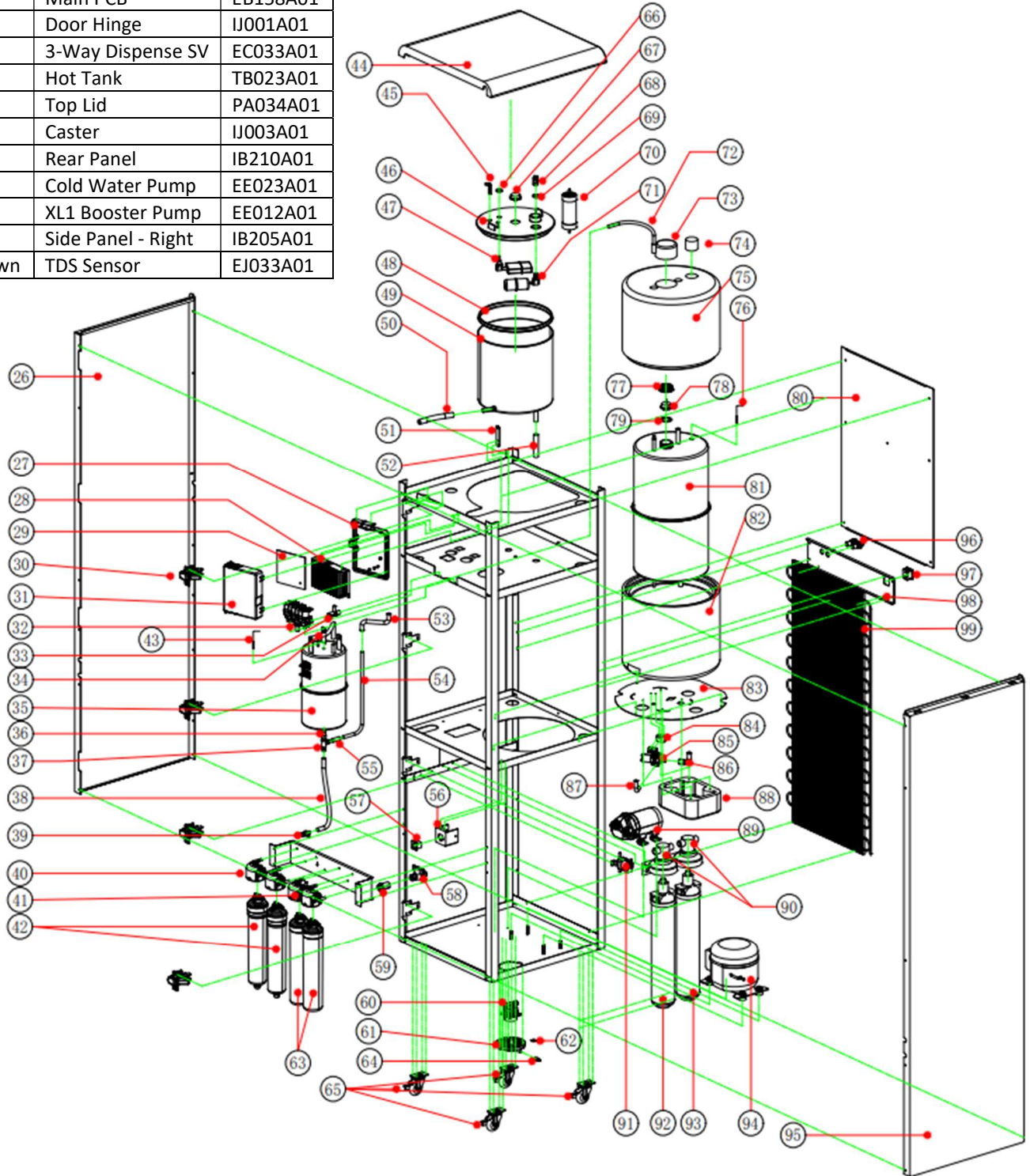


No.	Description	Part #
ASSY	Upper Front Panel Assy	AB154A01



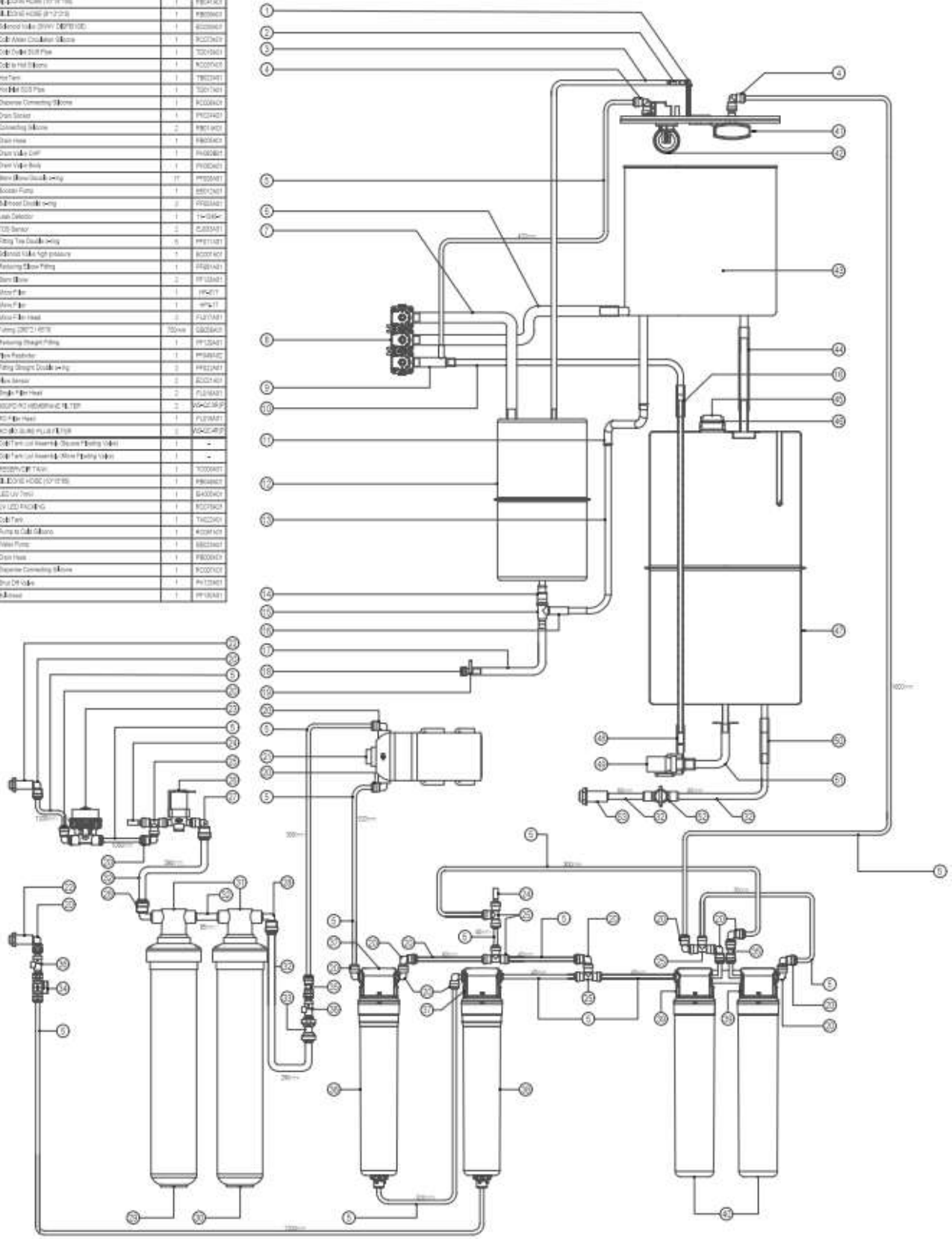
No.	Description	Part #
10	LCD Touch PCB	EB164A01
11	Touch PCB	EB162A01
14	LVDS Converter PCB	EB166A01
15	Dispense LED PCB	EB157A01
18	Raspberry Pi PCB	EB159A01
20	Dispense Cover	PK196A01

No.	Description	Part #
26	Side Panel - Left	IB204A01
28	SMPS	EG048A01
29	Main PCB	EB158A01
30	Door Hinge	IJ001A01
32	3-Way Dispense SV	EC033A01
35	Hot Tank	TB023A01
44	Top Lid	PA034A01
65	Caster	IJ003A01
80	Rear Panel	IB210A01
85	Cold Water Pump	EE023A01
89	XL1 Booster Pump	EE012A01
95	Side Panel - Right	IB205A01
Not Shown	TDS Sensor	EJ033A01



XL1 WATER FLOW DIAGRAM

1	Pre-Filter	1	PF120401
2	Pre-Filter	1	PF202001
3	Pre-Filter	1	PF303001
4	Pre-Filter	1	PF404001
5	Pre-Filter	1	PF505001
6	Pre-Filter	1	PF606001
7	Pre-Filter	1	PF707001
8	Pre-Filter	1	PF808001
9	Pre-Filter	1	PF909001
10	Pre-Filter	1	PF101001
11	Pre-Filter	1	PF111101
12	Pre-Filter	1	PF121201
13	Pre-Filter	1	PF131301
14	Pre-Filter	1	PF141401
15	Pre-Filter	1	PF151501
16	Pre-Filter	1	PF161601
17	Pre-Filter	1	PF171701
18	Pre-Filter	1	PF181801
19	Pre-Filter	1	PF191901
20	Pre-Filter	1	PF202001
21	Pre-Filter	1	PF212101
22	Pre-Filter	1	PF222201
23	Pre-Filter	1	PF232301
24	Pre-Filter	1	PF242401
25	Pre-Filter	1	PF252501
26	Pre-Filter	1	PF262601
27	Pre-Filter	1	PF272701
28	Pre-Filter	1	PF282801
29	Pre-Filter	1	PF292901
30	Pre-Filter	1	PF303001
31	Pre-Filter	1	PF313101
32	Pre-Filter	1	PF323201
33	Pre-Filter	1	PF333301
34	Pre-Filter	1	PF343401
35	Pre-Filter	1	PF353501
36	Pre-Filter	1	PF363601
37	Pre-Filter	1	PF373701
38	Pre-Filter	1	PF383801
39	Pre-Filter	1	PF393901
40	Pre-Filter	1	PF404001
41	Pre-Filter	1	PF414101
42	Pre-Filter	1	PF424201
43	Pre-Filter	1	PF434301
44	Pre-Filter	1	PF444401
45	Pre-Filter	1	PF454501
46	Pre-Filter	1	PF464601
47	Pre-Filter	1	PF474701
48	Pre-Filter	1	PF484801
49	Pre-Filter	1	PF494901
50	Pre-Filter	1	PF505001



XL1 CONSTRUCTION

